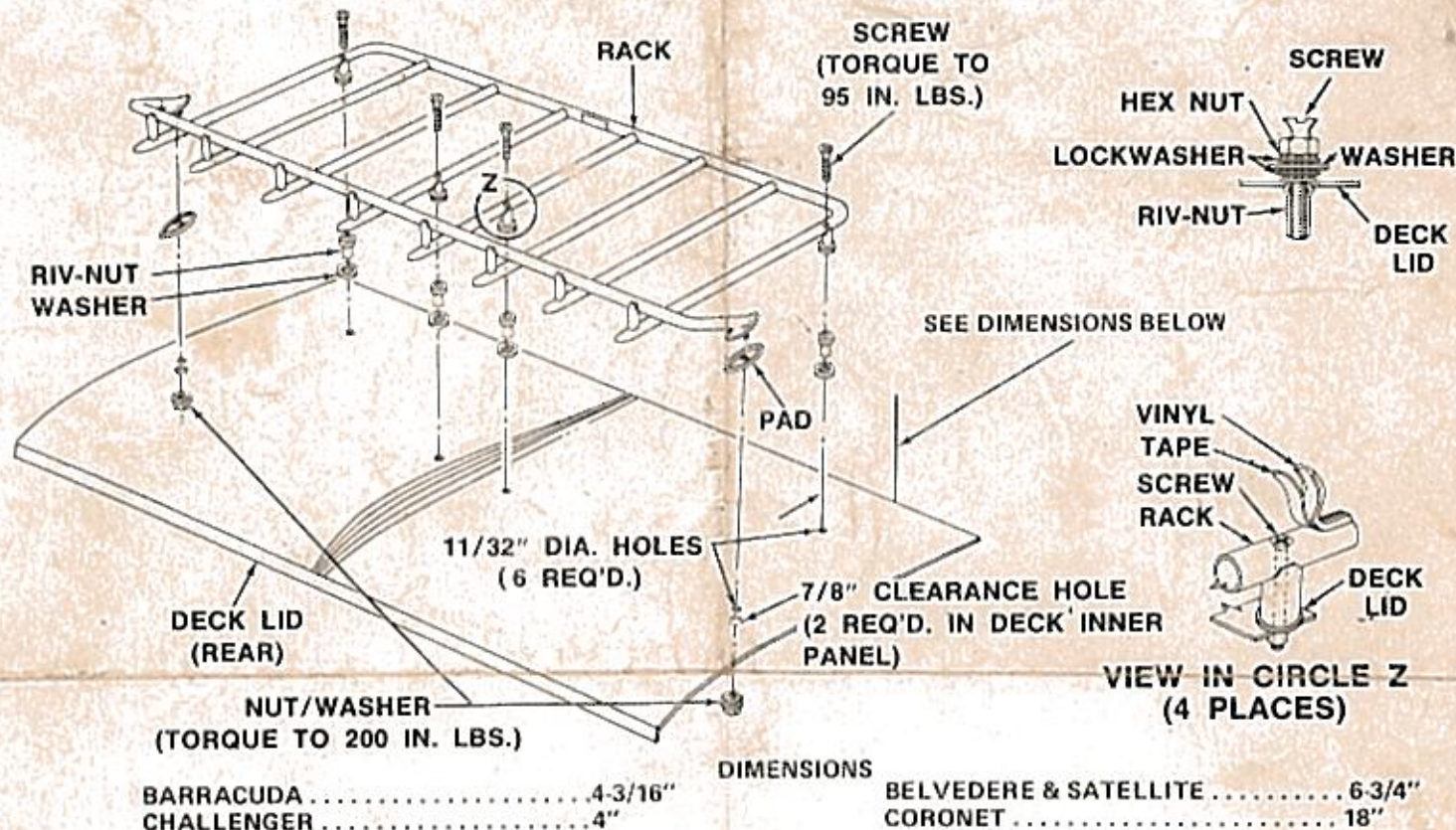


# Installation Instructions Deck Lid Luggage Rack

No. 3620518 and No. 3419498

BARRACUDA AND CHALLENGER  
BELVEDERE, SATELLITE, CORONET AND CHARGER

CHRYSLER  
PARTS



## TO INSTALL RACK ASSEMBLY

Center Rack Assembly on Deck Lid and position accurately as shown above.

Using the Rack Assembly as a template, center punch through attaching holes to locate Riv-Nuts. Ensure that rack does not shift.

Remove rack and drill six 11/32" (.332/.338) holes for Riv-Nuts.

To expand Riv-Nuts in holes, see sketch. Use screw with nut and washers as shown. Install screw into Riv-Nut and place Riv-Nut in 11/32" hole.

Hold screw head with driver and tighten nut until Riv-Nut is expanded in hole. Back nut off and remove screw, nut and washers.

Expand all six Riv-Nuts in the same way.

Mount Rack Assembly on lid with attaching screws.

