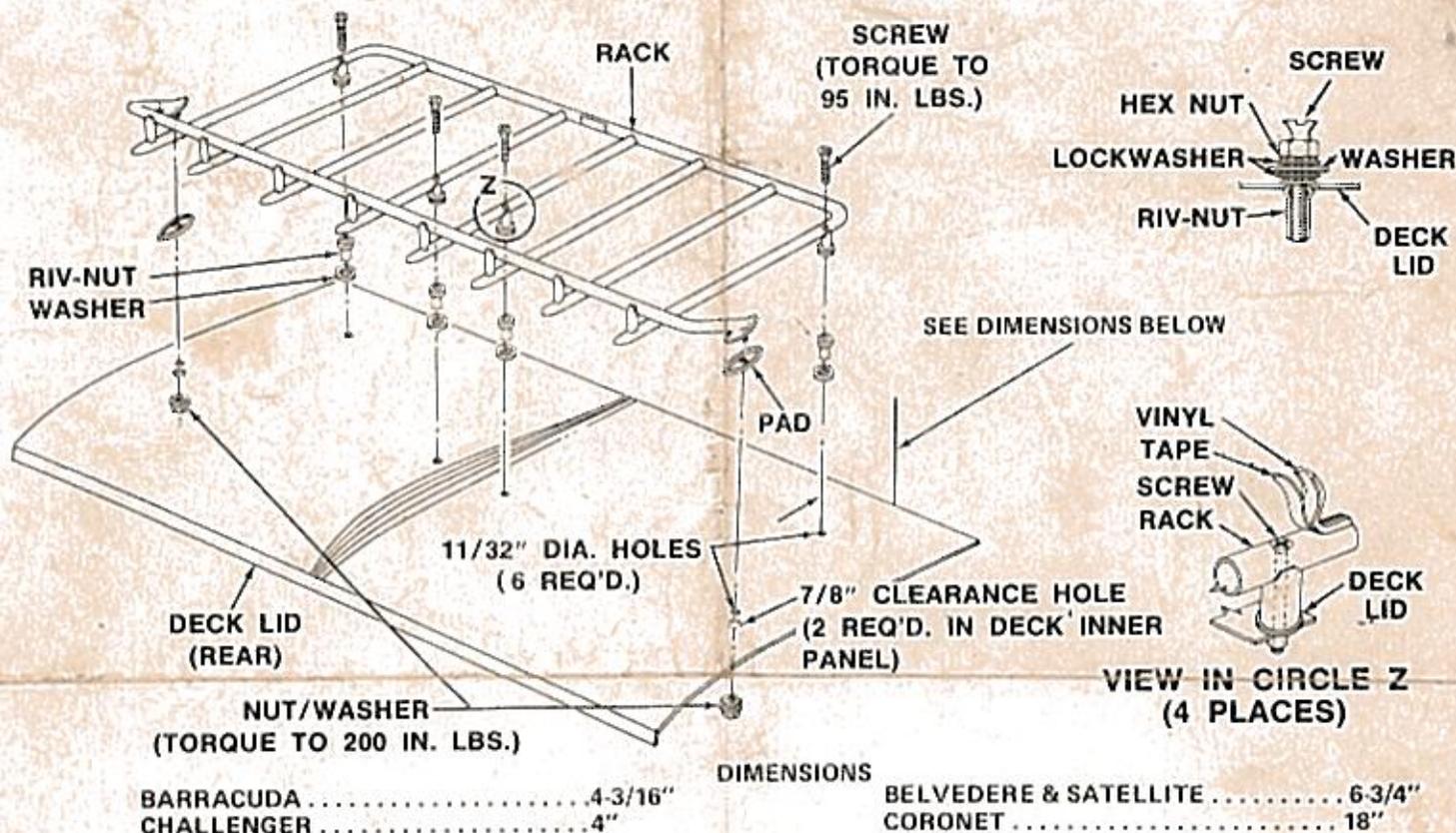


Installation Instructions Deck Lid Luggage Rack

No. 3620518 and No. 3419498

BARRACUDA AND CHALLENGER
BELVEDERE, SATELLITE, CORONET AND CHARGER

CHRYSLER
PARTS



TO INSTALL RACK ASSEMBLY

Center Rack Assembly on Deck Lid and position accurately as shown above.

Using the Rack Assembly as a template, center punch through attaching holes to locate Riv-Nuts. Ensure that rack does not shift.

Remove rack and drill six 11/32" (.332/.338) holes for Riv-Nuts.

To expand Riv-Nuts in holes, see sketch. Use screw with nut and washers as shown. Install screw into Riv-Nut and place Riv-Nut in 11/32" hole.

Hold screw head with driver and tighten nut until Riv-Nut is expanded in hole. Back nut off and remove screw, nut and washers.

Expand all six Riv-Nuts in the same way.

Mount Rack Assembly on lid with attaching screws.

