

	Intake	Exhaust
A. Adjust ignition timing to TDC, chalk mark TDC and 180° opposite TDC on the front crankshaft damper.		
B. Set crankshaft so No. 1 cylinder is at TDC (Compression stroke, points opening).		
Adjust	2 and 7	4 and 8
C. Rotate crankshaft 180° in normal running direction until points open for No. 4 cylinder.		
Adjust	1 and 8	3 and 6
D. Rotate crankshaft an additional 180° until points open for No. 6 cylinder.		
Adjust	3 and 4	5 and 7
E. Rotate crankshaft an additional 180° until points open for No. 7 cylinder.		
Adjust	5 and 6	1 and 2
F. Reset ignition timing to operating specifications and install valve covers.		